

Large-size Digital Force Gauge
ARF-series

OPERATION MANUAL



ATTONIC CO., LTD

Digital Force Gauge

It is the force-measuring instrument of the electronic formula which can measure both tension and compression power by single axis.

Our design is used attaching in the load stand of exclusive use. By using with a test stand, it corresponds to a large area from the field of a quality control to the research and development. Digital Force Gauges are used well to check intensity or movement of some parts in automobile industry, electric industry and etc.

Features

- Load measuring instrument of high load(1KN,2KN,5KN).
- The display value can be displayed reversely.
- Sampling Speed 1ms
- The digital range of display is max. 9999.
- Digimatic, Analog, RS-232C and Comparator out-put are attached as standard accessory.

Example Use

- Peak Holding Measurement and Tracking Measurement
- Peak Holding Memory is 50 Measurements Value.
- The limit of H I (HIGH) and L O (LOW) can be made by comparator out-put.
- Selectable 3 units (N(KN)、Kg f、lbf)
- Battery Volume can be checked on display.
- Power auto-off function
When there is no key 2-3minutes, a power supply is turned off automatically

Notes



Do not overload

The limit of overload capacity is 120% of full scale.
When the load is reached to 110% of Full Scale, “ OVER LOAD “ is indicated on display. Keep it within 100% of Full Scale. This is the cause for the breakdown of load sensor.

In case of over load setting 1 ~ 100 %, “ OVER LOAD “ will be indicated on display when the load is reached over your setting value. (Regarding over load setting, please see page No.9.)



Do not use other adapter

Should other adapter be used, there are possibility to breakdown or may lead to a fire. Also, do not charge or operate unit in other voltage.



Do not impact or damage unit

This is the cause for the breakdown of load sensor or other troubles.



Do not store and operate in the following conditions

Wet area	Where dew condensation
Dusty area	Where oil or chemicals



Do not disassemble, trouble-shoot and remodel

Should you perform any of these, that may cause malfunction of the unit.

Specifications

Standard Specifications

- Measuring Unit : Selectable 3 units N(KN)/Kg/lb f
 - Accuracy : $\pm 0.2\%$ of F/S
 - Measurement : Peak Holding / Tracking
 - Peak Holding : Digital Peak Holding
 - Peak Holding Memory : 50 Measurement Values
 - Sampling Speed : 1ms
 - Display : 4 digits LCD
 - Over Load Capacity : 120%
 - Auto Power Off Term : 3 minutes
 - Attachment : Included 7 Attachments L-1 to L-7
 - Net Weight : About 1.8 kg
 - Guarantee : 1 year
 - Power Supply : Rechargeable Ni-MH Battery
(Charging Time : About 4 hours)
 - Out-Put : Digimatic out-put RS-232C out-put
 Reset signal in-put Comparator out-put
 Over Load out-put Analogue out-put ($\pm 1V$)
- * Regarding the details for out-put, please refer page No.9.

Model & Indication Range

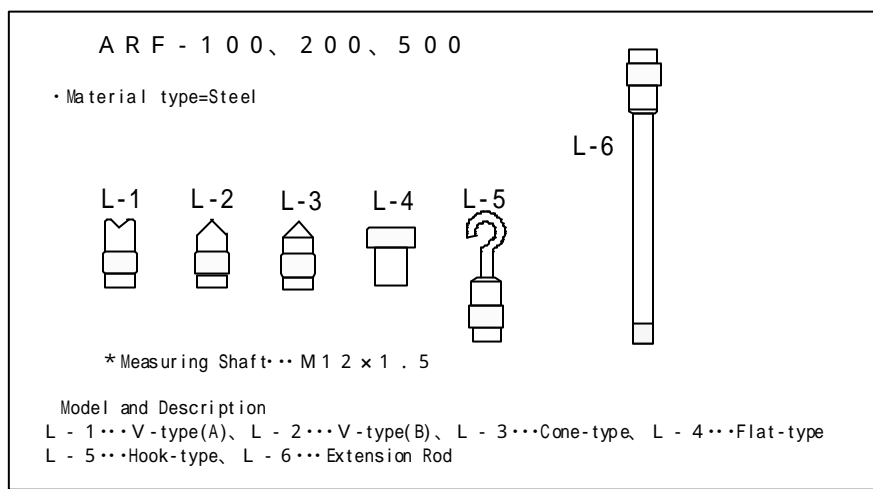
Model	Measuring Range	Min. Indication
ARF - 100	0-999.9N/0-99.99Kg/0-220.0lb	0.1N/ 0.01Kg/ 0.1lb
ARF - 200	0-2.000KN/0-200.0Kg/0-440.0lb	0.001KN/ 0.1Kg/ 0.1lb
ARF - 500	0-5.000KN/0-500.0Kg/0-1100lb	0.01KN/ 0.1Kg/ 1lb

When the max. display indication of 5000 and 9999 (10000), the 1st digits of display is changeable. The ability of sampling speed and resolution become high in these max. display.

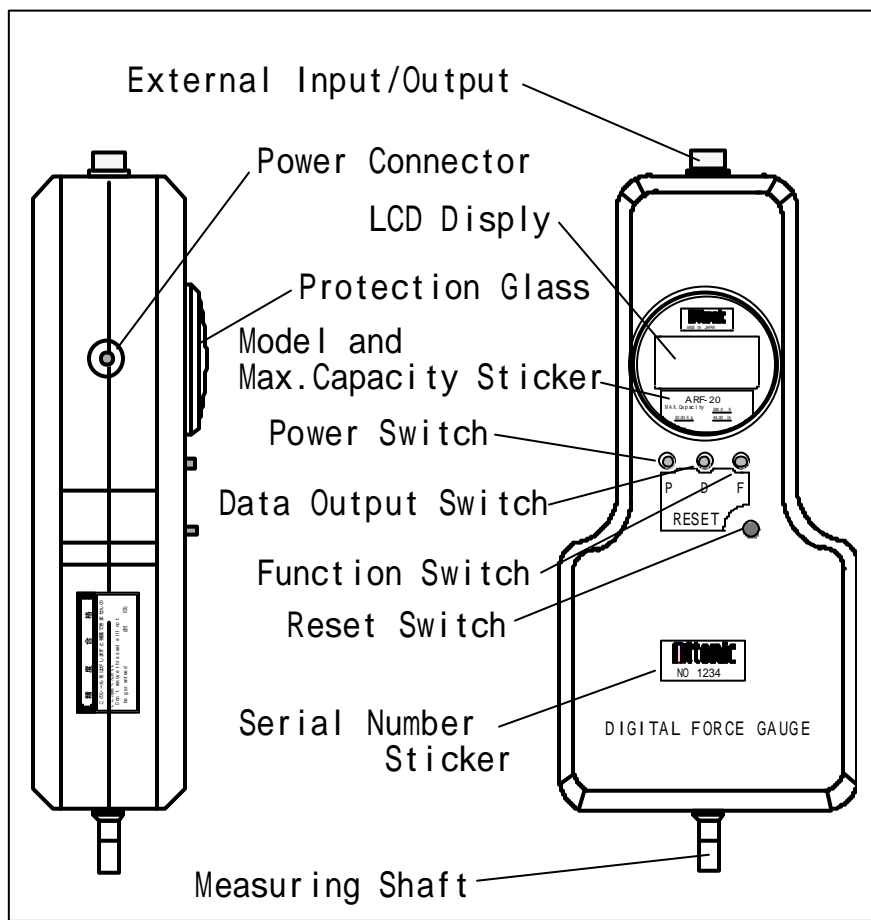
In case of 100% to 110% of full scale of measuring range, the display indicate the measuring value. However this measuring value can not be used for your measurement. In case of 110% over, " OVER LOAD " is indicated on display. (This is in case of over load setting " 0 ")

In case of over load setting 1 ~ 100 %, " OVER LOAD " will be indicated on display when the load is reached over your setting value. (Regarding over load setting, please see page No.9.)

Standard Attachments



Description of Parts and Functions



Explanation of each parts (1)

- EXTERNAL INPUT / OUTPUT (CON.)

It is possible to do the various outside output and display reset from outside. For details, see the explanation of the output connector page No.9.

- POWER CONNECTOR (DC)

Insertion connector of AC adapter for the charging.

The standard recharging time is about 4 hours after making a power off. The charging condition can be confirmed by display when making a power on. Also, it can be used inserting AC adapter. However, it becomes the cause which hastens the degradation of the charging battery. Recommend to use without using AC adapter as much as possible.

- GAIN ADJUST DIAL

ONLY MANUFACTURE SIDE (NEVER CHANGE THIS DIAL)

It is used when the calibration at the manufacture.

- LCD DISPLAY

Using graphic LCD (liquid crystal), it is possible to show a feature character, setting character, numbers and charging scale in the display.

- PROTECTION GLASS

Digital display is covered by protection glass.

- MODEL AND MAX. CAPACITY STICKER

Model number and maximum display value of 3 units and indicated.

- POWER SWITCH (P)

On/Off button of the power. The buzzer sounds in case of start the operation.

- DATA OUTPUT SWITCH (D)

Output button for the digimatic signal and RS-232C signal of the data. It outputs a digital signal firstly and it outputs a RS-232C signal.

- (Caution)

It outputs the digital signal when using a function feature. Also, in case of function feature (FU), it can be changed Peak Hold and Tracking, the reading of memory data and various setting of value.

Explanation of each part(2)

- FUNCTION SWITCH (F)

This button is for setting up each function. To change function mode, keep to push about 6 seconds. (“FU” is indicated in LCD Display), can be set up each function.

- RESET SWITCH

This button is for resetting data indication of peak-hold and tracking.

Besides when the mode is function (FU), you can reset all of the memory data (but cannot reset the data one-by-one), and can alter the figure (then the figure is underlined) by this button.

- SERIAL NUMBER STICKER

Serial number is mentioned on this sticker.

- MEASURING SHAFT

This shaft is for detecting the force.

The size of shaft screw is M12 X 1.5.

Attachment can be set on this top of shaft screw.

Explanation of a button setting function (1)

Various functional set up in button operation.

Set up the function

Change Peak Hold (PEAK) and Tracking (TRUCK)

Check Memory (MO) Data and Elimination of all memory data

Set up Comparator Function (HI)

Set up Comparator Function (LO)

Change Measuring Unit (UN)

Set up Over Load (OV)

Set up Power Auto Off(AP)

Set up Number of Digits on display / NP setting

Reverse Digital Display

Power switch is turned ON while pressed the P-button. (Becomes MEASUREMENT MODE)

(When there is no key 2-3minutes,a power supply is turned off automatically)

Keep to push F button about 6 seconds, indicate by FU (function). (Becomes SETTING MODE)

Preparations the various setting were completed.

The programming procedure after FU display

Change Peak Hold (PEAK) and Tracking (TRUCK)

Change the Peak hold (PEAK) and change the tracking (TRUCK) when pressed the D button. (Initial setting : TRACK)

Push F button

Check Memory (MO) Data and Elimination of all memory data

"MO " in the upper right side of the display. Can be confirmed the memory date. The memory data is advanced when press the D button. (from M01 up to M50)

Elimination of all memory data should press the RESET button. (Each data is not eliminable)

The display indicate MO 0 when data is eliminated. (Initial setting : 0)

Push F button

Set up Comparator Function (HI)

Set up the upper limit of comparator function

Figure rising by D-button and Digit rising by RESET-button. When not using this function, setting to the 0. (Initial setting : 0)

Explanation of a button setting function (2)

Push F button

Set up Comparator Function (LO)

Set up the low limit of comparator function. Figure rising
by D-button and Digit rising by RESET button. When not using
this function, setting to the 0.
(Initial setting : 0)

Push F button

Change Measuring Unit (UN)

To push D button, display change from N K g f lbf N...
(Initial setting : N)

Push F button

Set up Overload (OV)

Count up by D button. Figure up by RESET button.

Setting value is %. It cannot set under 0.

When not using this function, setting to the 0.

(Initial setting : 0)

In case of setting 0, " OVER LOAD " will be indicated on display
when the load is reached from 100% to 110% of full scale.

Push F button

Set up Power Auto Off(AP)

To push D button, Set up the Power auto off 1 release 0...

(Initial setting : 1)

Push F button

Reverse Digital Display

The Value becomes flashing & dark.

To push D button, the direction of display indication is reversed
in upside down position.

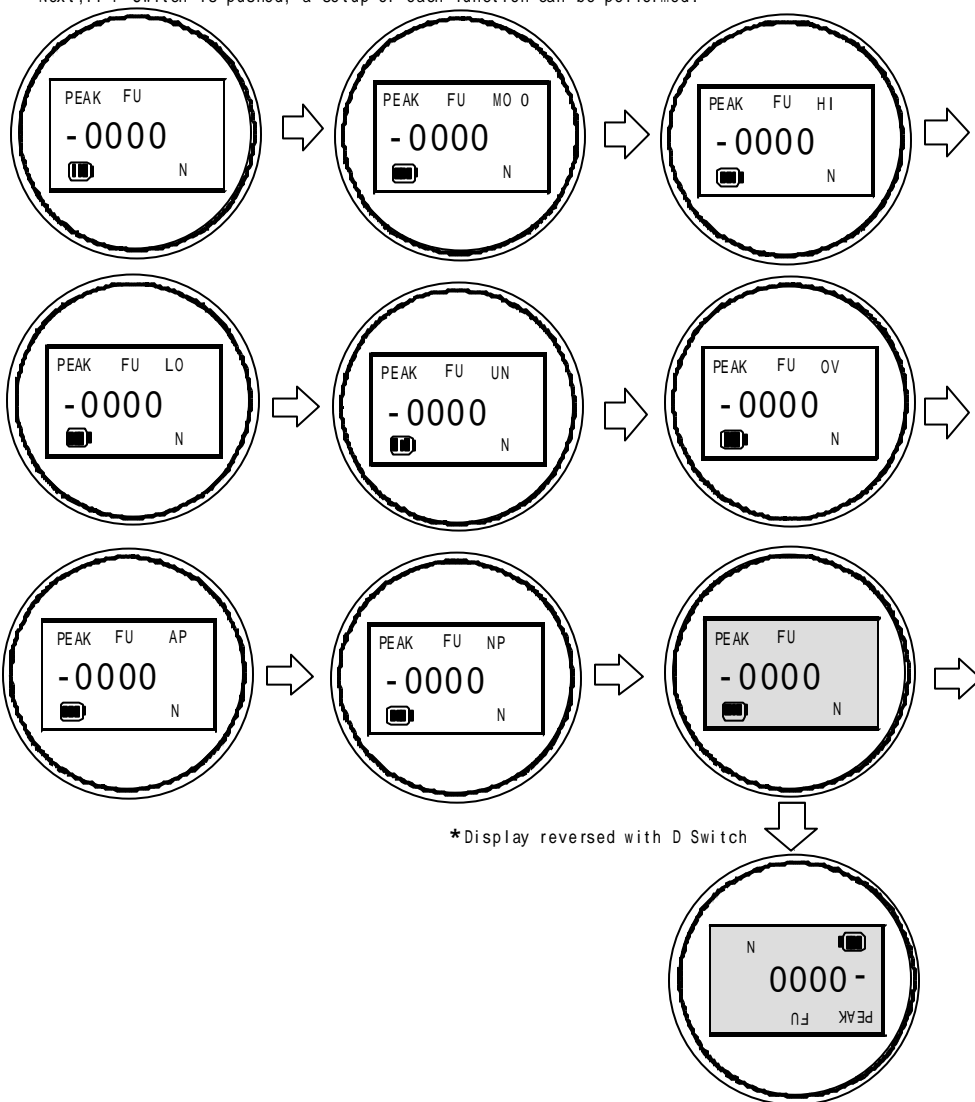
Push F button

TO Change Peak Hold (PEAK) and Tracking (TRUCK)

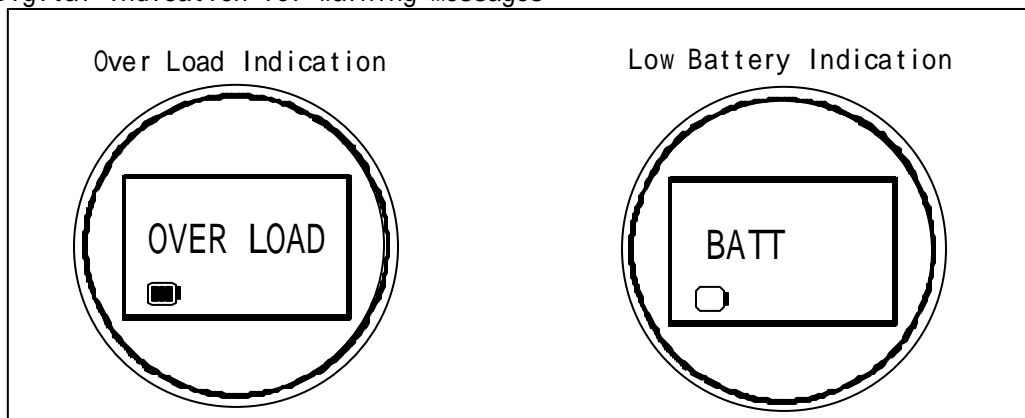
Keep to push F button about 6 seconds, the gauge is now ready to
measure.

Digital indication for function mode

It will become FU display if F Switch is pushed for about 6 seconds.
(Measurement functional stop state)
Next, if F Switch is pushed, a setup of each function can be performed.



Digital indication for warning messages



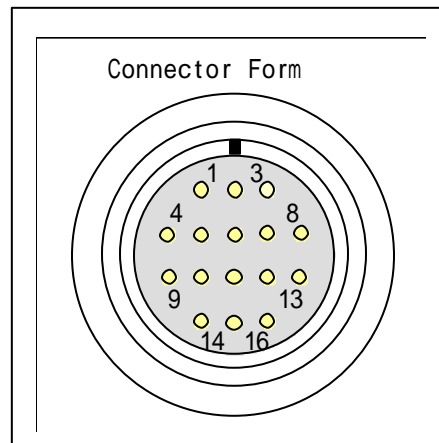
External Input / Output

*Connector of HIROSE brand HR25-9TR-16S is used.(16 pins)

Please prepare a plug HR25-9TR-16P.

Name of signal for each connector pin is as follows.

- 1 . Analog output ... $\pm 1V$
- 2 . Analog GND
- 3 . Signal input for External reset... Indication reset
- 4 . Input COM
- 5 . Comparator HI ... Open Collector Output (50V / 100mA)
- 6 . Comparator GO ... "
- 7 . Comparator LO ... "
- 8 . Overload output ... "
- 9 . Output COM
- 10 . RS-232C Rx ... Please refer the following RS-232C Format
- 11 . RS-232C Tx ... "
- 12 . Digimatic output (DATA)
- 13 . Digimatic output (CK)
- 14 . Digimatic output (RD)
- 15 . Digimatic output (REQ)
- 16 . GND



RS-232C Format

- 1 . Interfacing (Bit) Spec.
 - Start Bit : 1 bit
 - Date Length : 8 bit
 - Stop Bit : 1 bit
 - Parity : None
 - Baud Rate : 9600 BPS